

5/15

| | | |
|---|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 22549 |
| Description: Wheel Shaft (R22/R44) | Part Number: | D3357-1 |
| Dwg: D3357 Rev. A page 1 | Qty: | 10 |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|-----------------|----------|-----|
| 1 | DC | Issue Traveler | 9/1 | 05.02.24 | 10 |
| 2 | MC | Turn as per Folio FA503 and Dwg D3357 Material: AISI 303 SS Hex Bar 0.625" (M303H0.625) Identify for D3357-1 Batch: _____ | | | |
| 3 | QC2 | Inspect parts as they come off the CNC machine Identify as D3357-1 | | | |
| 4 | QC8 | Second check | | | |
| 5 | MC | Deburr | | | |
| 6 | QC5 | Inspect work to Step 5 | | | |
| 7 | ST | Identify and Stock | | | |
| 8 | AC | Cost / part 0 | Sur 05.03.03 | | |
| 9 | DC | Close W/O Inspect Level 21 | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 05.02.03 | New issue | KJ/JLM | |

PRELIMINARY ISSUE

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

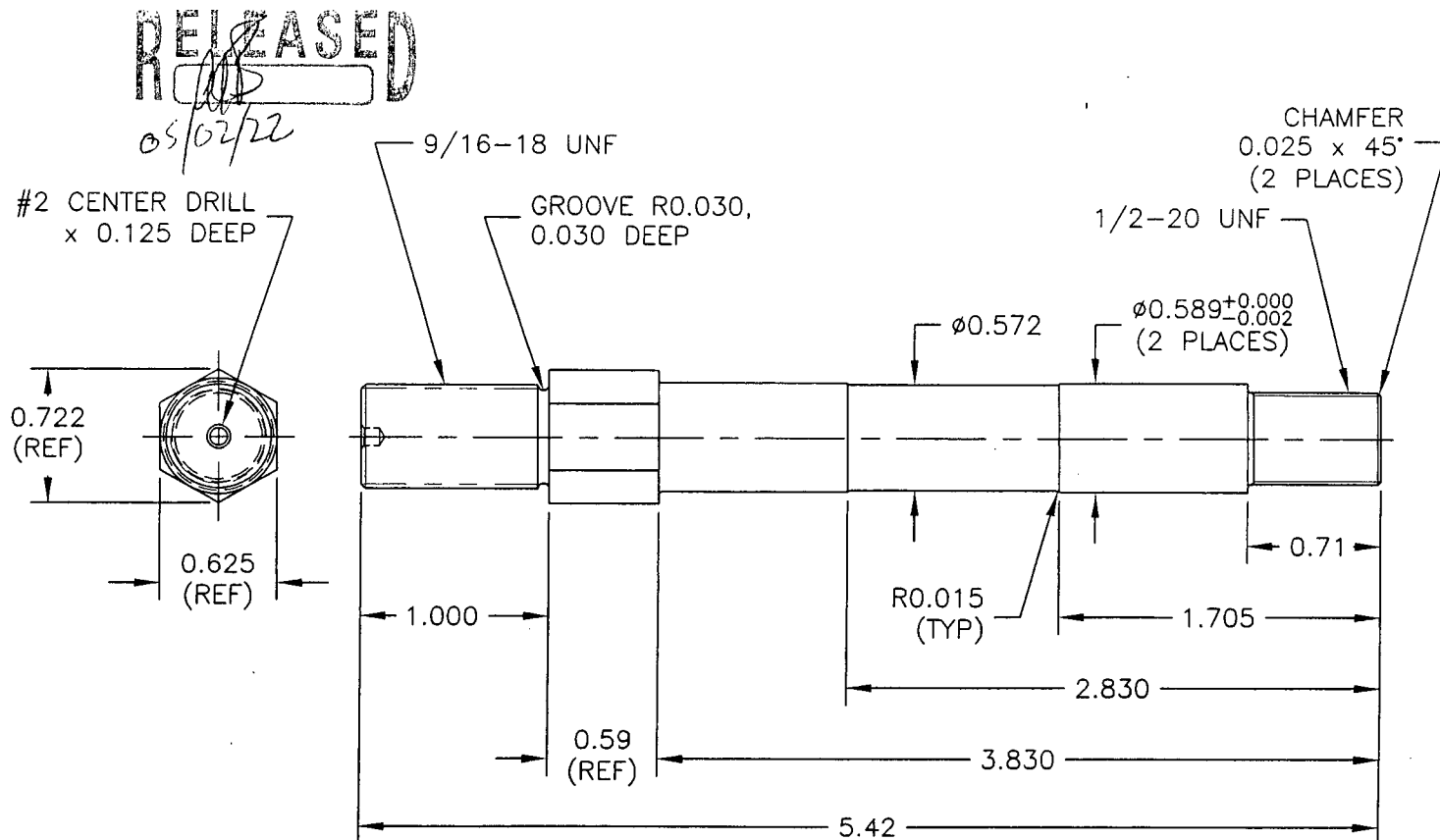
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|------------------------------|--------------------------------|---|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>RT</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3357 | REV. A SHEET 1 OF 3 |
| DATE 04.12.13 | | TITLE SHAFTS | SCALE 1:1 |
| A | 04.12.13 | NEW ISSUE | |



D3357-1 R22/R44 WHEEL SHAFT

NOTES:

- 1) MATERIAL: AISI 303 HEXAGONAL BAR STAINLESS STEEL
(REF. DART SPEC. M303H0.625)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY

RETURN TO
ENGINEERING

WORK ORDER COPY

FOR COMMENT
HOLD NOTICE

WORK ORDER

NO. 22549

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 23, 2005
02:12 pm

Work Order No : 0022549
Project Name : D3357-1
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D3357-1
Description : Wheel Shaft
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 02-23-05
Est Finish Date : 03-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |